



# Advances in SOI Compact Modeling

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ROVIRA I VIRGILI UNIVERSITY

COMON

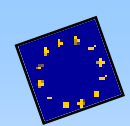


## Presentation of the COMON project

1. Introduction
2. Charge based compact models
3. Conformal mapping
4. Fourier's series
5. Conclusions

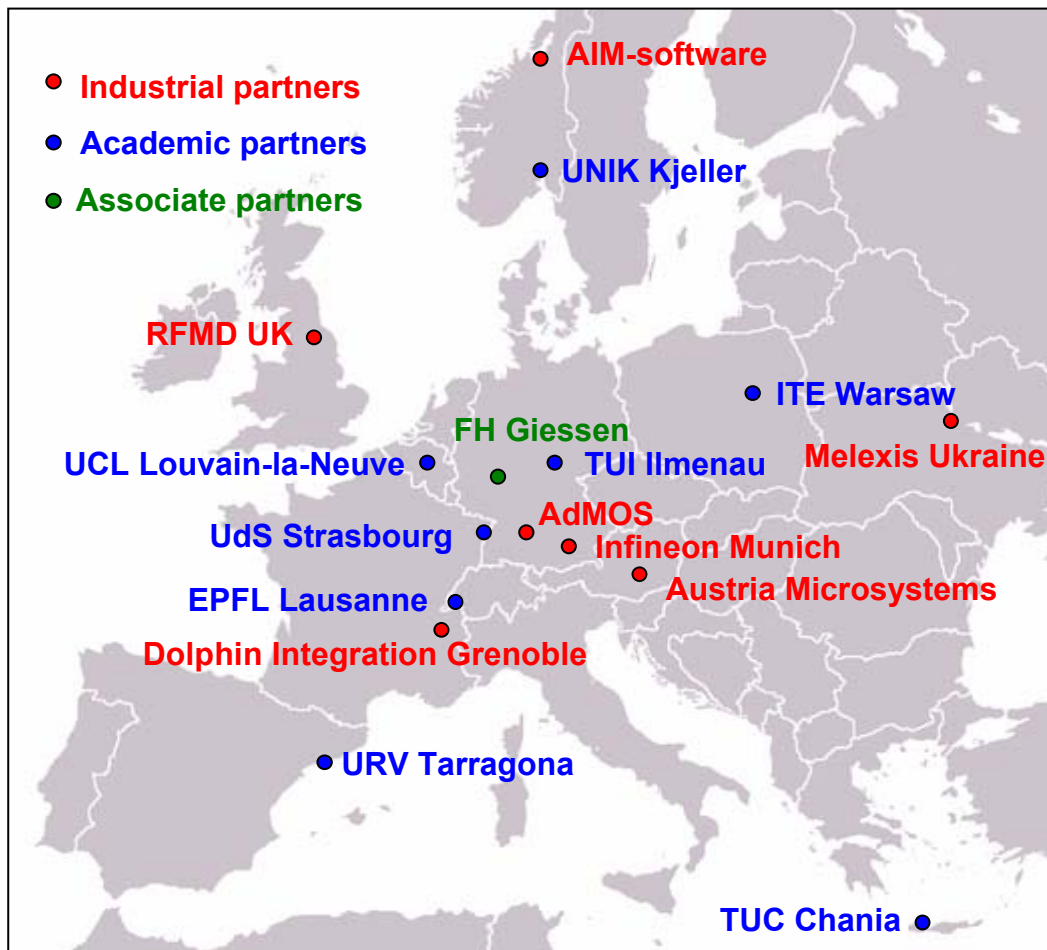
## Presentation of the COMON project

- Who are we?
- Goals
- 1. Introduction
- 2. Charge based compact models
- 3. Conformal mapping
- 4. Others techniques
- 5. Conclusions



# EU COMON Project – Who are we?

## COMON: COmpact MOdeling Network



✓ “Marie-Curie”  
Industry-Academia  
Partnership and Pathways  
project (IAPP FP7, ref. pro.  
218255)

✓ Duration:  
4 years, started from  
Dec. 2008.

✓ Coordinator:  
Prof. B. Iñiguez  
(URV Tarragona)  
benjamin.iniguez@urv.cat

➤ More information available on our website: <http://www.compactmodelling.eu>



# EU COMON Project – Goals

- To address the **full development chain** of Compact Modeling, to develop complete compact models of **Multi-Gate MOSFETs** (Foundry: Infineon), **HV MOSFETs** (Foundry: Austriamicrosystems) and **III-V FETs** (RFMD (UK)).
- Development of **complete compact models** of these types of advanced semiconductor devices.
- Development of **suitable parameter extraction** techniques for the new compact models.
- **Implementation** of the compact models and parameter extraction algorithms in automatic circuit design tools.
- **Demonstration** of the implemented compact models by means of their utilization in the design of test circuits.
- **Validation and benchmarking**: compact model evaluation for analog, digital and RF circuit design: convergence, CPU time, statistic circuit simulation.

+ facilitate the mobility of young researchers, secondments of knowledge, organisation of training courses, ...

## Presentation of the COMON project

### 1. Introduction

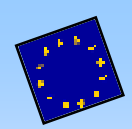
- SOI technology
- Why several gates?
- Multi-gate SOI structures benchmark

### 2. Charge based compact models

### 3. Conformal mapping

### 4. Others techniques

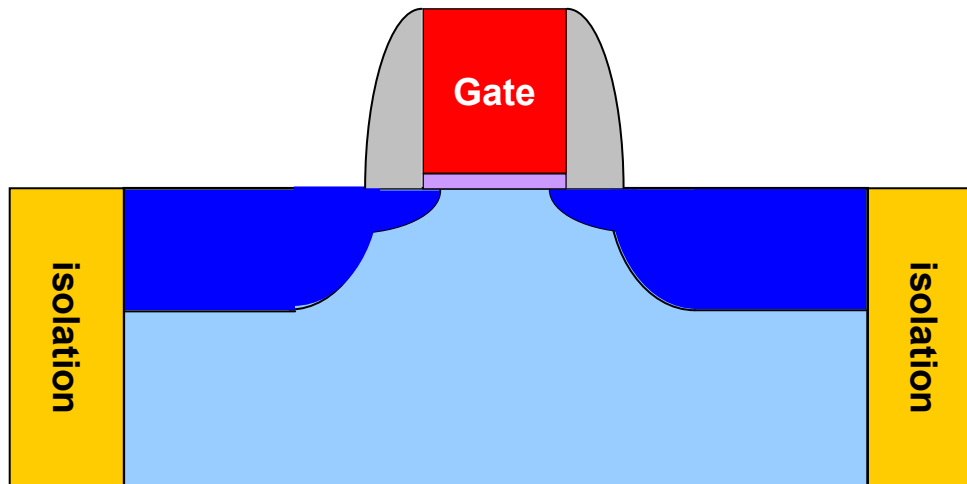
### 5. Conclusions

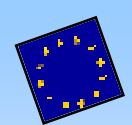


COMON

# 1.1 SOI technology

- Necessity to reduce the gate length while maintaining a good electrostatic control and controlling the leakages

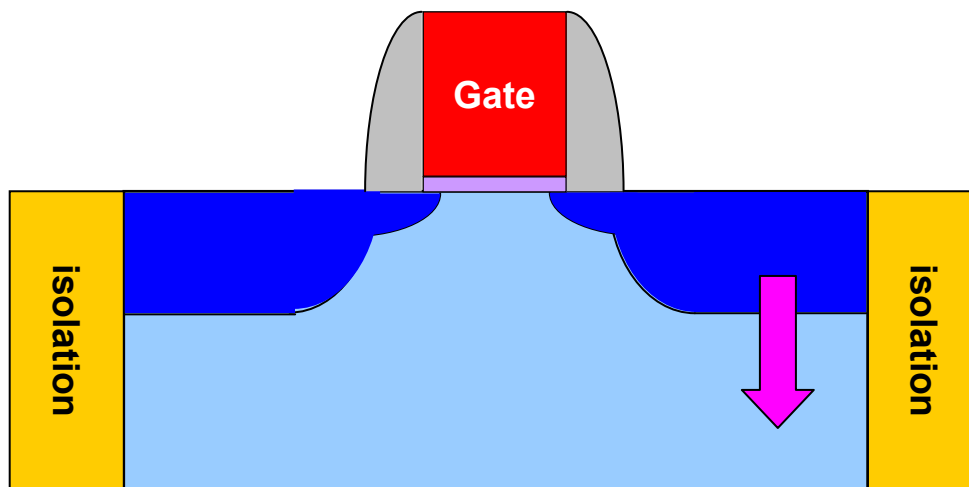




COMON

# 1.1 SOI technology

- Necessity to control the gate length while maintaining a good electrostatic control and controlling the leakages



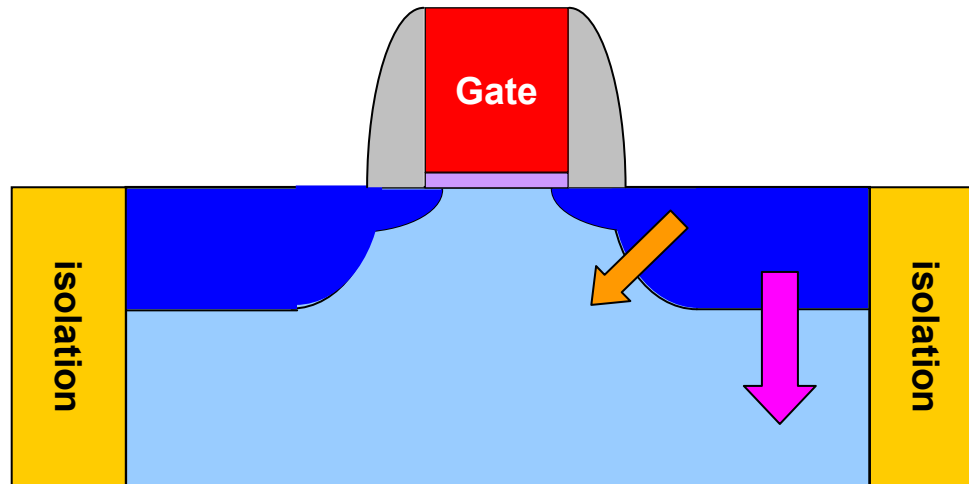
Junction leakages





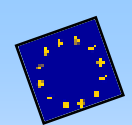
# 1.1 SOI technology

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Junction leakages

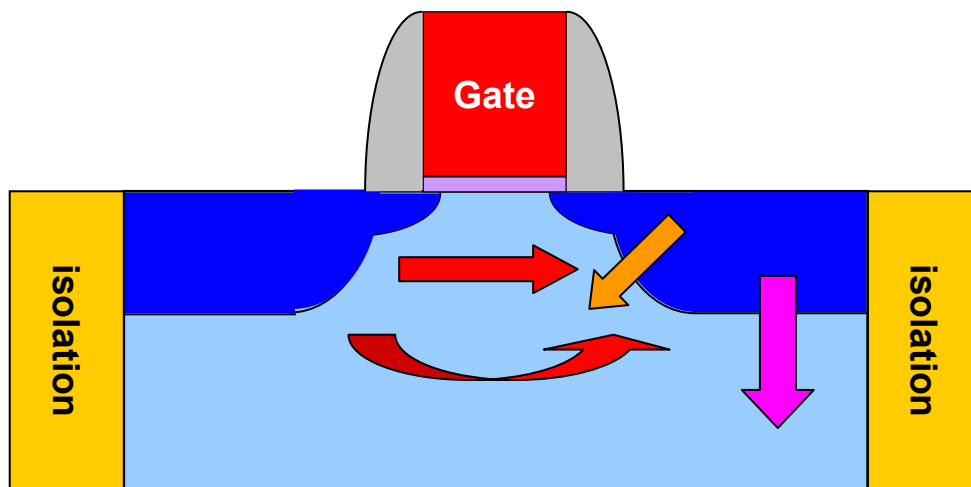
High field effects  
in the drain



COMON

# 1.1 SOI technology

- Necessity to control the gate length while maintaining a good electrostatic control and controlling the leakages

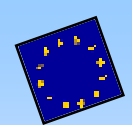


Junction leakages

High field effects  
in the drain

Subthreshold leakages



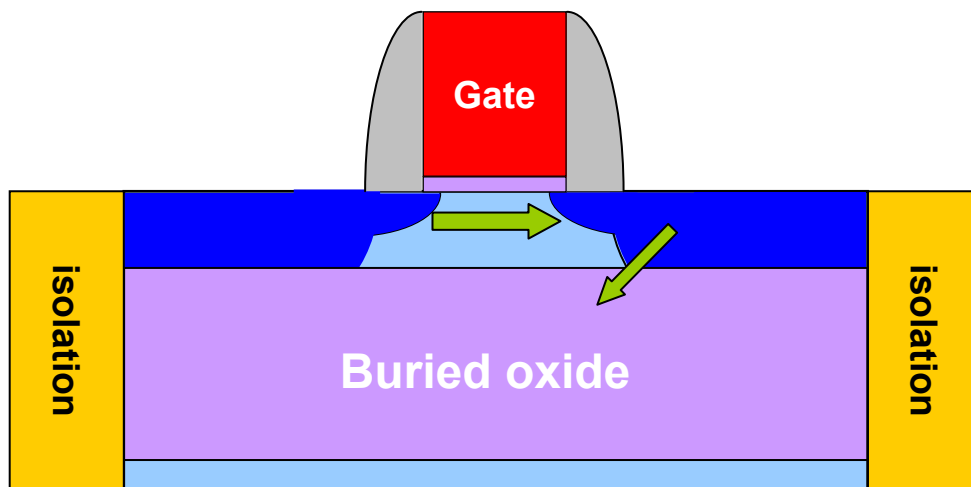


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# 1.1 SOI technology

➤ Necessity to control the gate length while maintaining a good electrostatic control and controlling the leakages

- ➔ Isolate the electrically active layer from the bulk
- ➔ SOI (Silicon On Insulator) concept



Junction leakages

High field effects  
In the drain

Subthreshold leakages

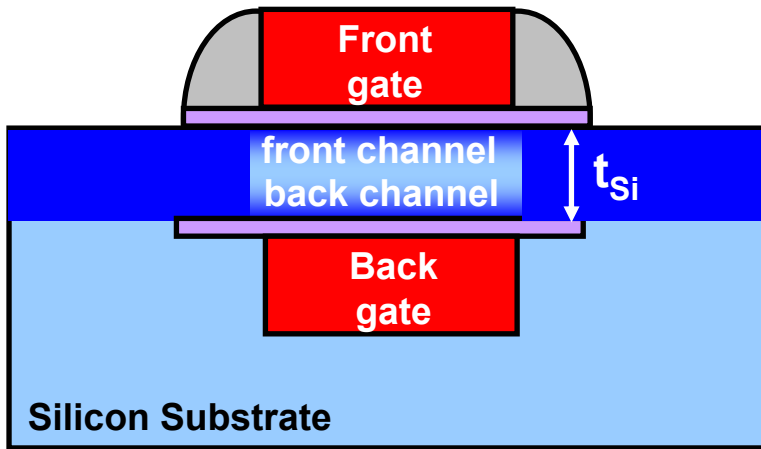
with SOI:

- ✓ Reduced parasitic effects – reduction of source/channel and drain/channel capacitances
- ✓ Better electrostatic control

➔ SOI allows to continue further the downscaling



# 1.2 Why several gates?

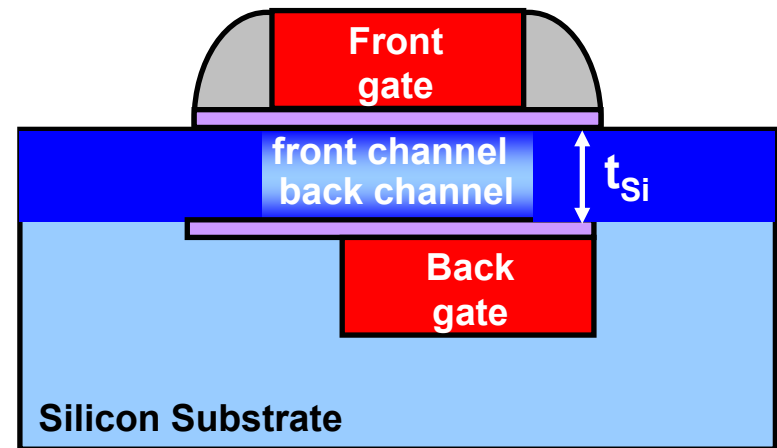


*'Planar double-gate' architecture*

- But **self-alignment** of the gates required to maintain Double-gate advantages

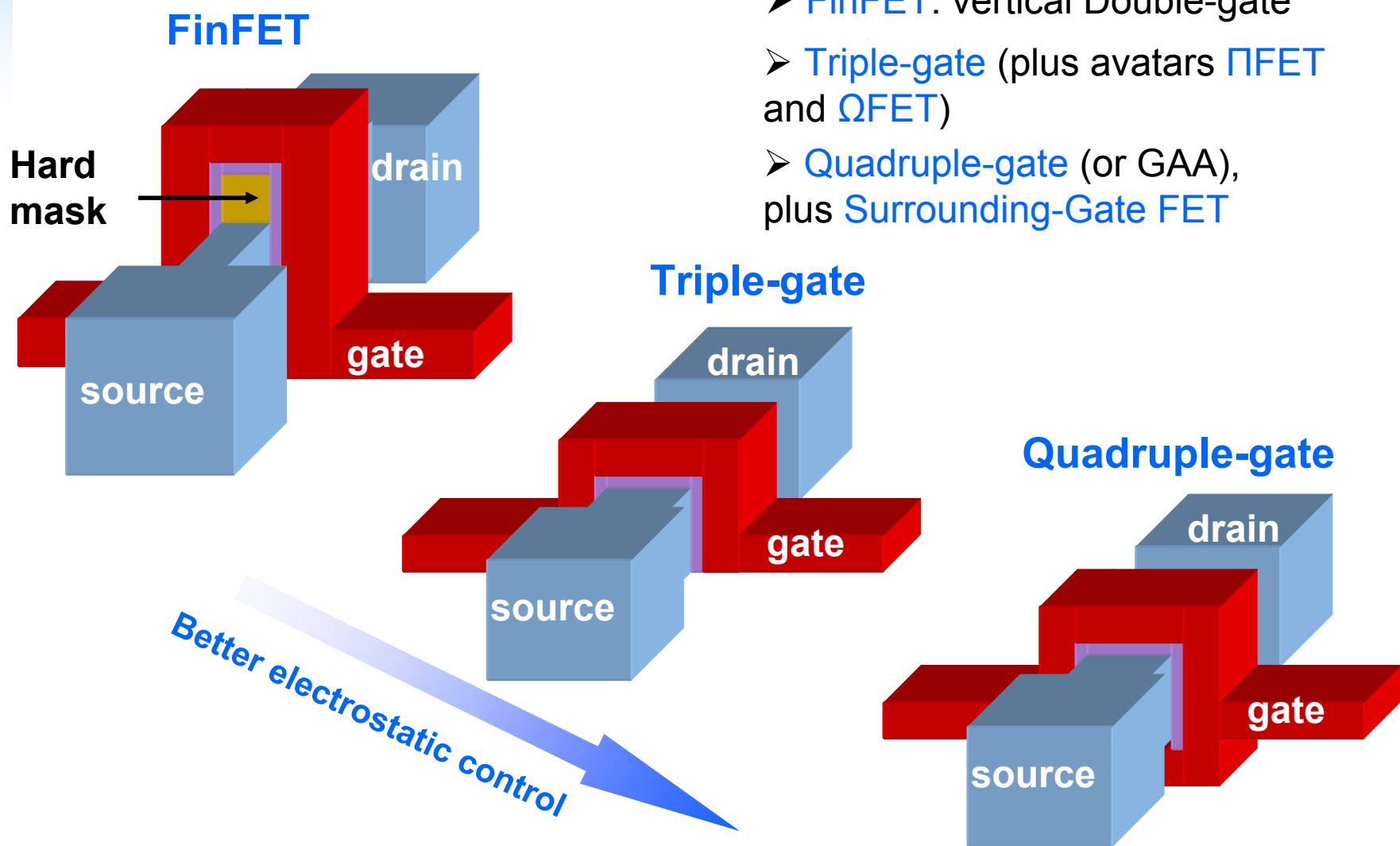
➔ idea of vertical gates:  
**FinFET** type transistors

- **Double-gate** transistor
- Two conduction channels
  - ➔ good  $I_{ON}$
- Excellent electrostatic coupling:
  - ✓ Short Channel Effects (SCEs) reduction
  - ✓ leakage currents reduction

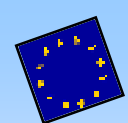


*Gate misalignment*

# 1.2 FinFET-like transistors

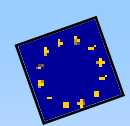


- **FinFET:** vertical Double-gate
- **Triple-gate** (plus avatars  $\Pi$ FET and  $\Omega$ FET)
- **Quadruple-gate** (or GAA), plus **Surrounding-Gate FET**



# 1.3 (non exhaustive) SOI Benchmark

		State of the art	Main advantages	Main drawbacks	Potential for sub-30 nm nodes
Bulk Single-gate		Production	. Well known process	. Short Channel Effects Control	NO / MAYBE
Strained Single-gate		Development	. Increased mobility	. Relaxation of strained layers for small dimensions	YES
Partially Depleted SOI		Development	. Pragmatic technology	. Floating body effects	MAYBE
Fully Depleted SOI		Development	. No Floating body effects	. Thin and well-controlled thicknesses mandatory . Fringing fields in the BOX	YES
Double-gate SOI		Research	. Two channels conduction . Good electrostatic control	. Gate self-alignment . Thin channel thickness mandatory.	YES
FinFET SOI		Research	. Self aligned technology . Relatively CMOS compatible	. Lithographic pitch . Source/Drain Doping . Access resistances	YES
Triple-gate SOI		Research	. Three conduction channels . Self aligned technology	. Lithographic pitch . Source/Drain Doping . Access resistances	YES
Gate All Around SOI		Research	. Good electrostatic control	. Not a very pragmatic technology . Source/Drain Doping . Access resistances	YES
Multichannels		Research	. Integration density . Good electrostatic control	. Difficult process . Source/Drain Doping . Access resistances	YES



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# 1.3 (non exhaustive) SOI Benchmark

		State of the art	Main advantages	Main drawbacks	Potential for sub-30 nm nodes
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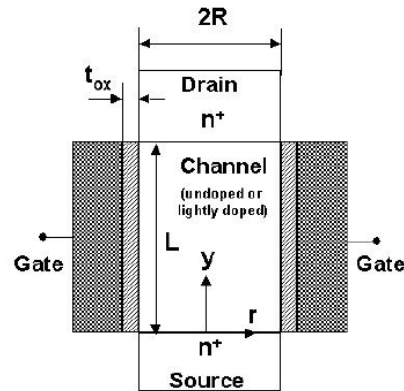


## Presentation of the COMON project

1. Introduction
2. SOI Charge based compact models
  - Surrounding-gate FETs
  - Double-gate transistors
  - FinFETs
3. Conformal mapping
4. Others techniques
5. Conclusions



# 2.1 Surrounding-gate FETs



➤ 1D Poisson's equation (no SCEs):

$$\frac{d^2\psi}{dr^2} + \frac{1}{r} \frac{d\psi}{dr} = \frac{kT}{q} \delta \cdot e^{\frac{q(\psi-V)}{kT}}$$

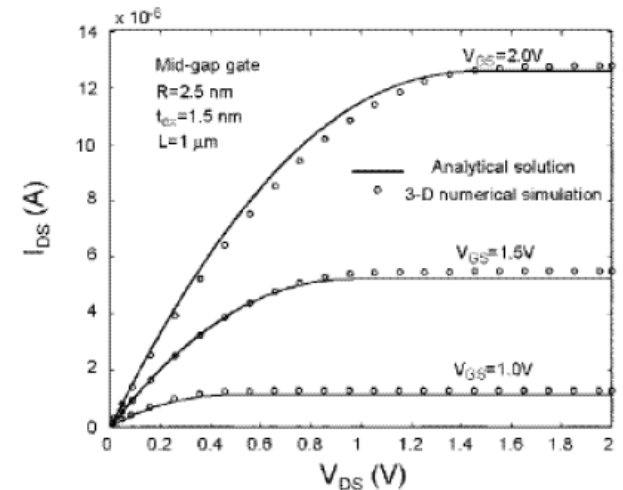
➤ Solving the 1D Poisson's equation [Jimenez'04], charge control model obtained:

$$(V_{GS} - V_0 - V) = \frac{Q}{C_{ox}} + \frac{kT}{q} \log\left(\frac{Q}{Q_0}\right) + \frac{kT}{q} \log\left(\frac{Q+Q_0}{Q_0}\right)$$

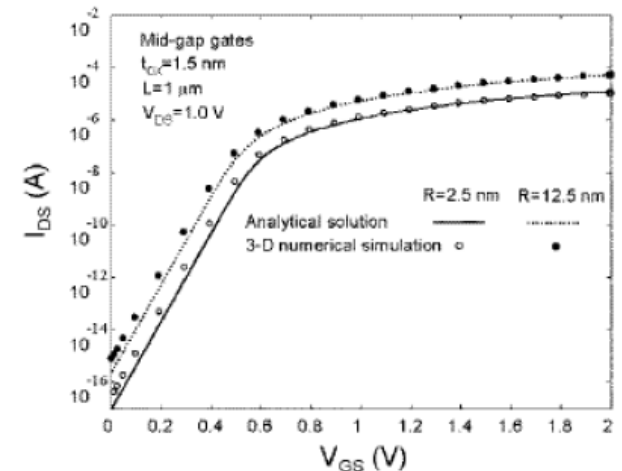
➤ Drain current calculation:

$$I_{DS} = \mu \frac{2\pi R}{L} \int_0^{V_{DS}} Q(V) dV$$

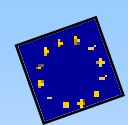
[Jimenez'04] D. Jimenez et al., IEEE EDL, vol. 25, no. 8, pp. 571-573, 2004.



Comparison model/numerical simulations: drain current  $I_D$  vs. drain voltage  $V_D$

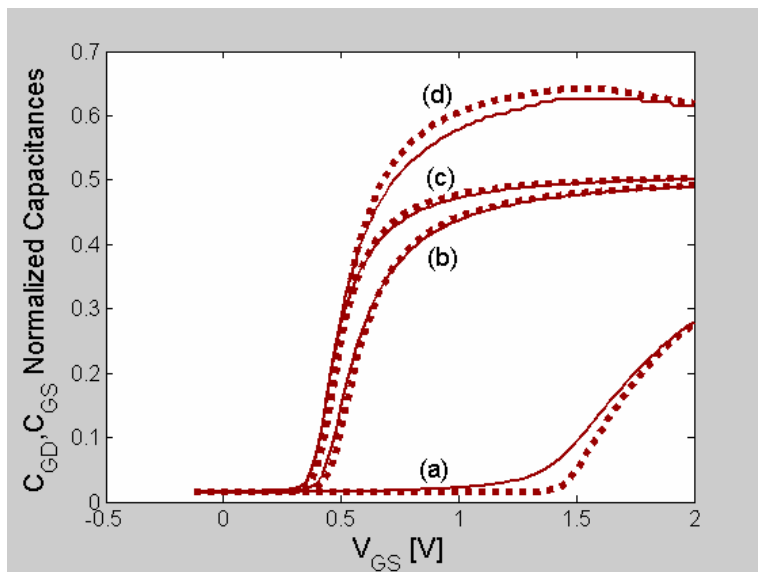


Comparison model/numerical simulations: drain current  $I_D$  vs. gate voltage  $V_G$

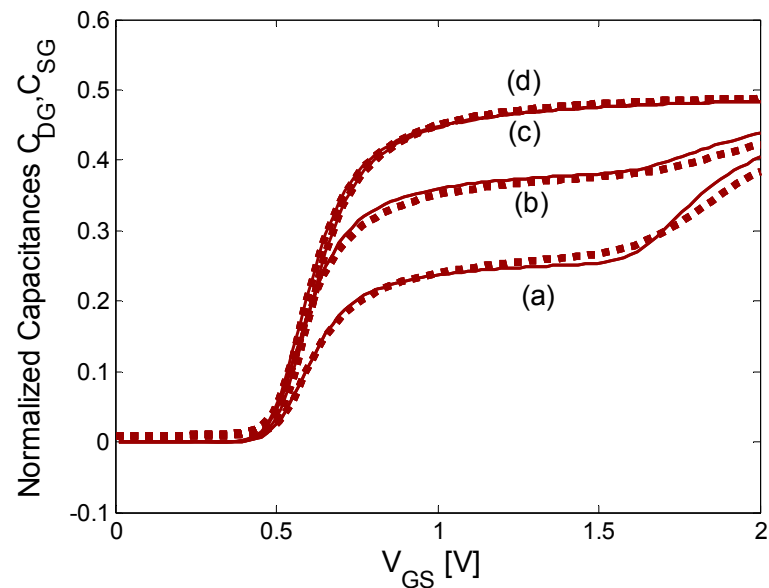


# 2.1 SGFETs- Capacitance modeling

➤ Analytical expressions [Moldovan'09] of the total electrode charges obtained by integrating the mobile charge density over the channel length. Ward-Dutton partitioning is assumed. Capacitances are obtained by differentiation of total charges.



Normalized  $C_{GD}$  (a, b) and  $C_{GS}$  capacitance (c, d) with respect to the gate voltage, for SG MOSFET  $V_{DS}=0.05V$  (b,c) and  $V_{DS}=1V$  (a,d). Solid line: DESSIS-ISE simulations; Symbol: analytical model.  $L=1 \mu m$ ,  $t_{Si}=20 nm$ ,  $t_{ox}=2 nm$

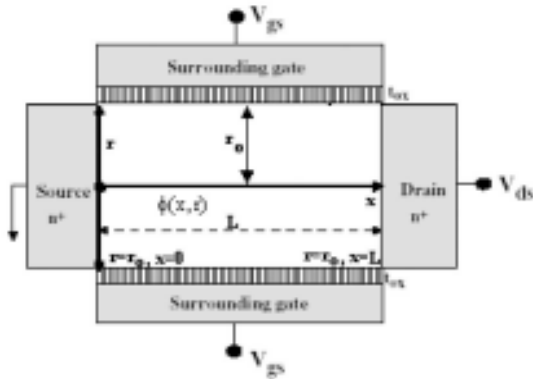


Normalized  $C_{DG}$  (a, c) and  $C_{SG}$  (b, d) with respect to the gate voltage, for SG MOSFET with  $V_{GB}=0$ ,  $V_{DS}=1V$  (a, b) and  $V_{DS}=0.05V$  (c, d);  $t_{Si}=31nm$ .  $L=1 \mu m$ . Solid line: analytical model; Symbols: DESSIS-ISE simulation

[Moldovan'09] O. Moldovan et al., IEEE TED, vol. 54, no. 1, pp. 162-165, 2007.



# 2.1 SGFETs, short channels effects



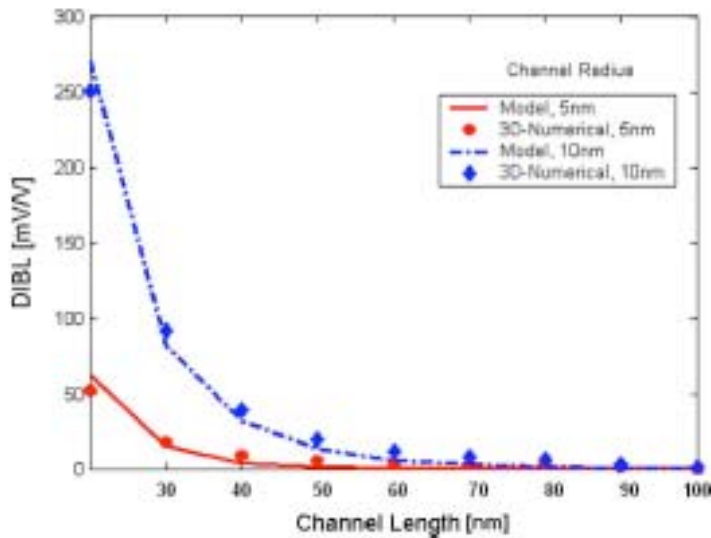
➤ Inclusion of SCEs [AbdElHamid'07]:

$$\varphi(x, y) = \varphi_1(y) + \varphi_2(x, y)$$

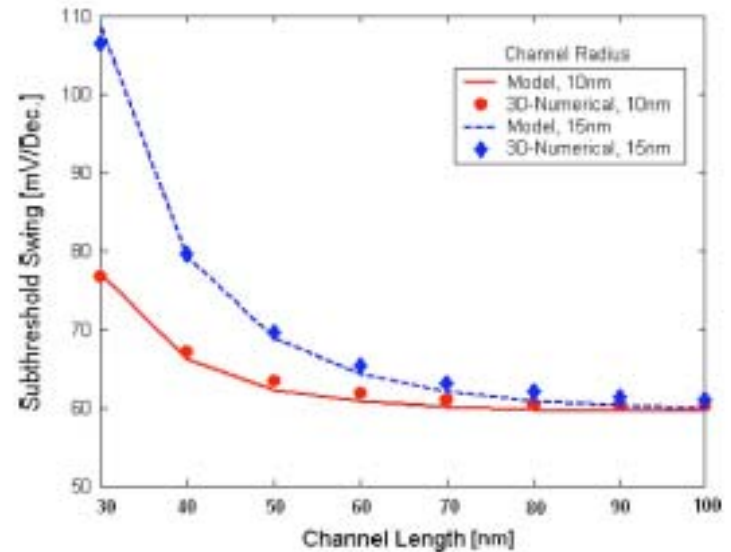
$\varphi_1(y)$  Solution of the 1D Poisson's equation

$\varphi_2(x, y)$  Solution of the remaining 2D equation

➤ Minimum of potential giving threshold voltage  $V_{TH}$  and subthreshold slope SS



DIBL vs. channel length  $L_c$  (radius = 5 and 10 nm). Comparison between model (lines) and numerical simulations (circles, diamonds)

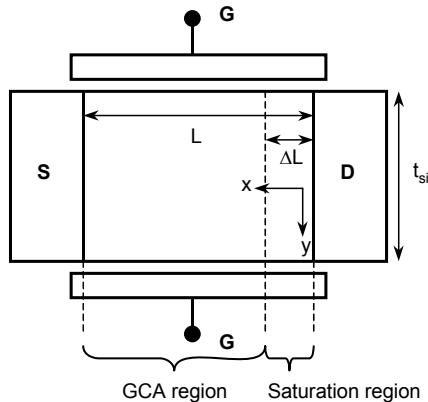


Subthreshold slope SS vs. channel length  $L_c$  (radius = 5 and 10 nm). Comparison between model (lines) and numerical simulations (circles, diamonds)

[AbdElHamid'07] H. Abd El Hamid et al., IEEE TED, vol. 54, no. 3, pp. 572-577, 2007.

# 2.3 Symmetrical Double-gate FETs

➤ Transistor in **saturation** [Lime'08]:



➤ Electrostatic potential derived from 2D Poisson's equation:

$$\phi(x, y) = \phi_1(y) + \phi_2(x, y)$$

$\phi_1(y)$  Solution of the 1D Poisson's equation

$\phi_2(x, y)$  Solution of the remaining 2D equation

$$\phi(x, y) = a + b(x)y + c(x)y^n$$

$$\rightarrow \frac{\partial^2 \phi}{\partial x^2} - \frac{\phi}{\lambda^2} = 0 \quad \text{with} \quad \lambda = \sqrt{\frac{\epsilon_{si} t_{ox} t_{si}}{2\epsilon_{ox}} + \frac{t_{si}^2}{8} \left(1 - \frac{2}{n(n+1)}\right)} = \frac{t_{si}}{2} \sqrt{\frac{1}{2} + \frac{1}{2r} - \frac{1}{n(n+1)}}$$

$$\rightarrow \phi(x) = \phi_{sat} \cosh\left(\frac{\Delta L + x}{\lambda}\right) + \frac{k v_{sat}}{\mu} \lambda \sinh\left(\frac{\Delta L + x}{\lambda}\right) \quad \text{with}$$

$$\phi(x = -\Delta L) = \phi(\phi_S = V_{deff} + \phi_b) = \phi_{sat}$$

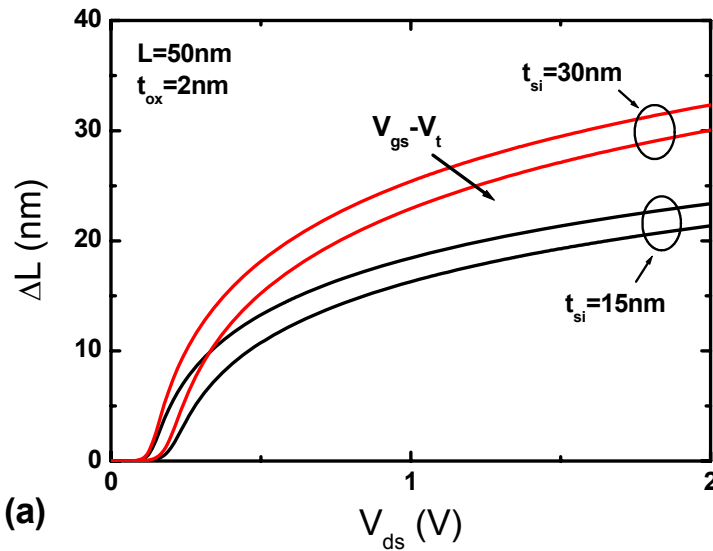
$$\left. \frac{d\phi}{dx} \right|_{x=-\Delta L} = \frac{k v_{sat}}{\mu}$$

NMOS: k=2

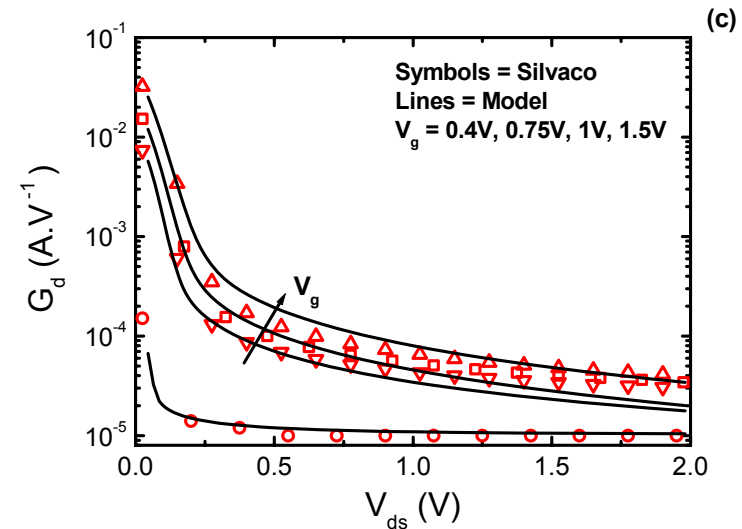
PMOS: k=1

Determination of saturated length  $\Delta L$

# 2.3 Symmetrical Double-gate FETs

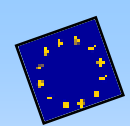


Saturation region length  $\Delta L$  vs. drain current  $V_{DS}$ . ( $V_{GS} - V_{TH} = 0.25$  and  $0.5\text{V}$ ;  $L = 50\text{nm}$ )

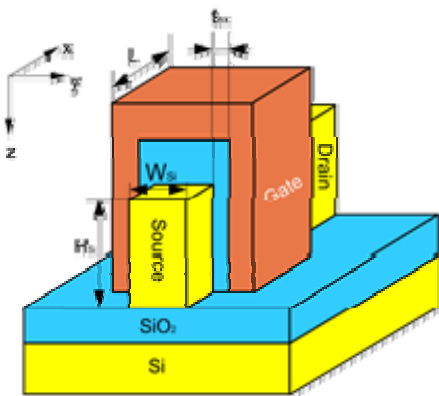


Output conductance  $G_D$  vs. drain current  $V_{DS}$ .  $V_{GS} = 0.4, 0.75, 1,$  and  $1.5\text{V}$ ;  $t_{ox} = 2\text{nm}$ ,  $t_{Si} = 15\text{nm}$  and  $L = 50\text{nm}$ .

➔ Modeling of the saturation for Symmetrical Double-gate FETs



# 2.4 FinFETs compact modelling



FinFET scheme

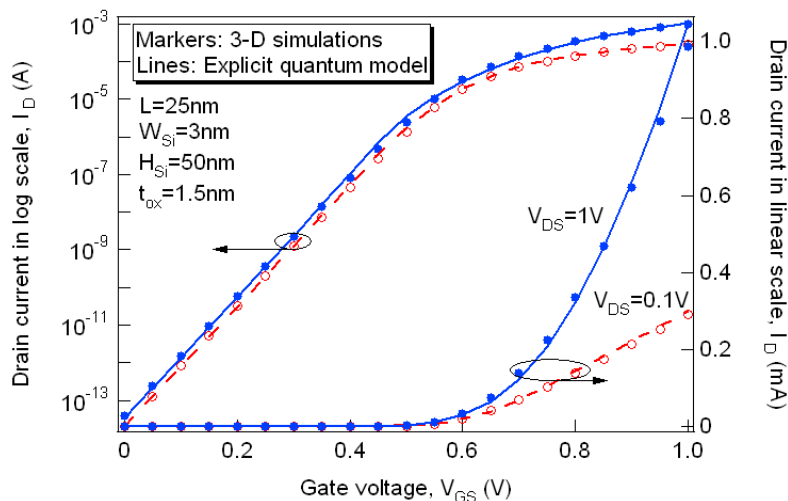
➤ Relationship between the charge density and the potentials [Sallese'05][Tang'09] :

$$v_g^* - v_{ch} - v_{to} = 4 \cdot q_g + \ln(q_g) + \ln[1 + \alpha \cdot q_g] \quad \text{with} \quad \alpha = \frac{C_{ox}}{C_{Si}}$$

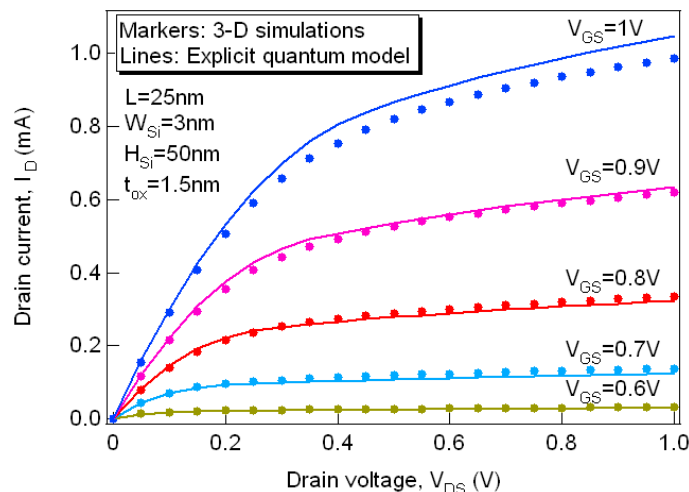
\*This equation is solved by an explicit algorithm [Prégaldiny'06].

➤ Drain current expression:

$$i = -q_m^2 + 2 \cdot q_m + \frac{2}{\alpha} \cdot \ln\left(1 - \alpha \cdot \frac{q_m}{2}\right) \Bigg|_{q_{mS}}^{q_{mD}} \quad \text{with} \quad q_m = f(v_g^* - v_{to} - v_{ch})$$



Comparison model/numerical simulations: drain current  $I_D$  vs. gate voltage  $V_G$



Comparison model/numerical simulations: drain current  $I_D$  vs. drain voltage  $V_D$

[Sallese'05] J. M. Sallese et al., *Solid State Electronics*, vol. 49, no. 3, pp. 485-489, 2005.

[Tang'09] M. Tang, F. Prégaldiny, C. Lallement and J.-M. Sallese, *IEEE TED*, vol. 56, no. 7, pp. 1543-1547, Jul. 2009.

[Prégaldiny'06] F. Prégaldiny et al., *Int. J. Numer. Model: Elec. Network Dev. Fields*, vol. 19, no. 3, pp. 239-256, May 2006.

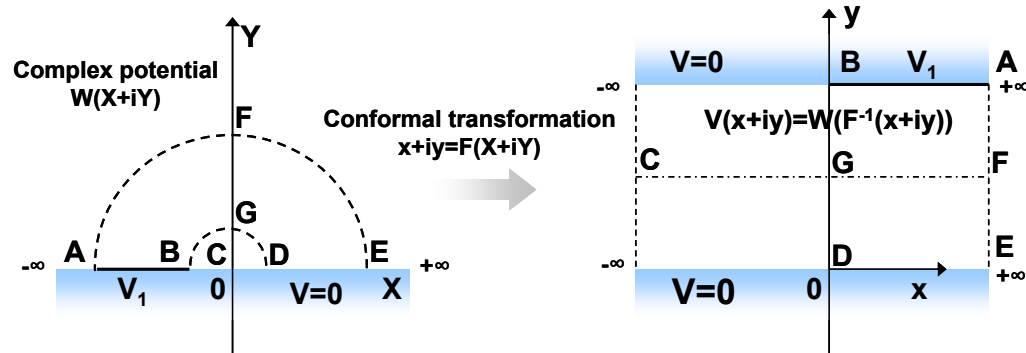


## Presentation of the COMON project

1. Introduction
2. Charge based compact models
3. Conformal mapping
  - Application to Fully Depleted single-gate FETs:  
effect of the Drain through the BOX
  - Symmetrical Double-gate FETs
4. Others techniques
5. Conclusions

# 3.1 What is conformal mapping?

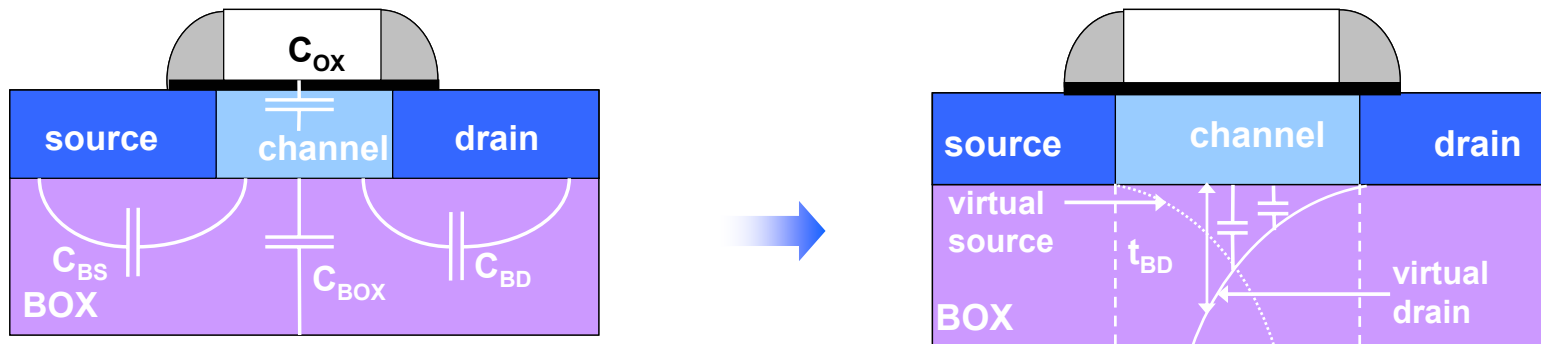
➤ **Conformal transformation**: transformation of an analytical function in a complex space:



➤ Conservation of the Laplace's equation in the two spaces

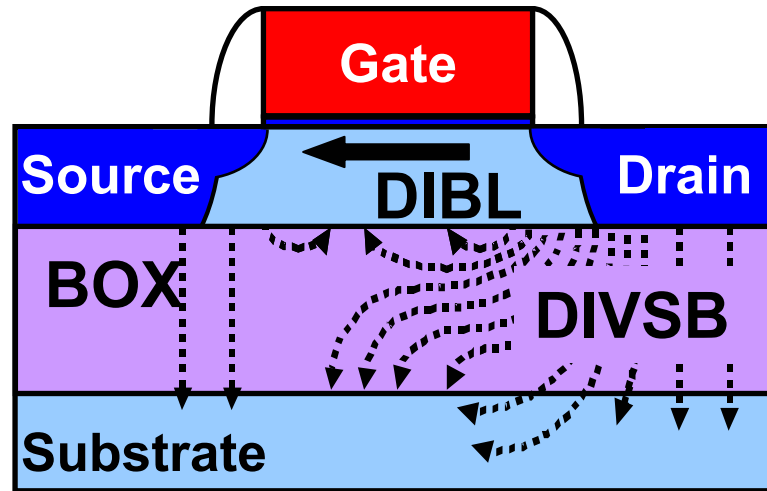
➔ Simplification of the geometry possible

➤ Application to FDSOI structures:





# 3.1 FDSOI: effect of the Drain through the BOX



✓ Penetration of the electric field from the drain into the BOX and the substrate

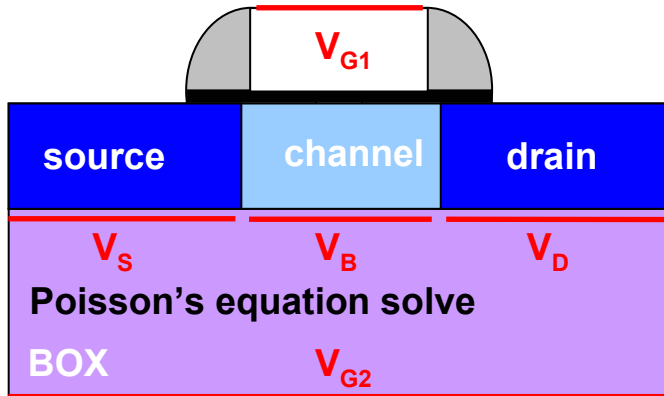
- ➡ electrostatic potential at the body-BOX interface modified
- ➡ because of coupling between back and front channels (Lim & Fossum model), front channel properties degraded

*'Drain Induced Virtual Substrate Biasing'* (DIVSB) effect [Ernst'99]

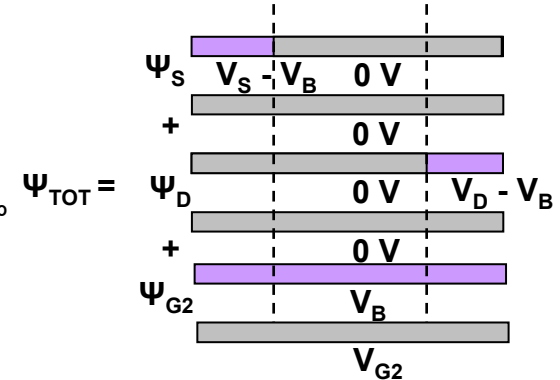
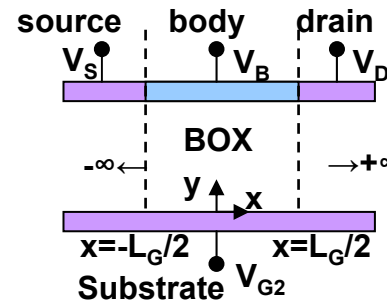
[Ernst'99] T. Ernst, S. Cristoloveanu, *IEEE Int. SOI conf.* 1999, pp. 38-39.

# 3.1 Conformal mapping in the BOX for FDSOI

- Bidimensionnal case: fully depleted transistor



*Electrostatic problem to solve*



*Superposition theorem*

- Superposition theorem:

$$\psi_{TOT}(x, y, V_S, V_D, V_B, V_{G2}) = \psi_{G2}(y, V_B, V_{G2}) + \psi_S(x, y, V_S, V_B) + \psi_D(x, y, V_D, V_B)$$

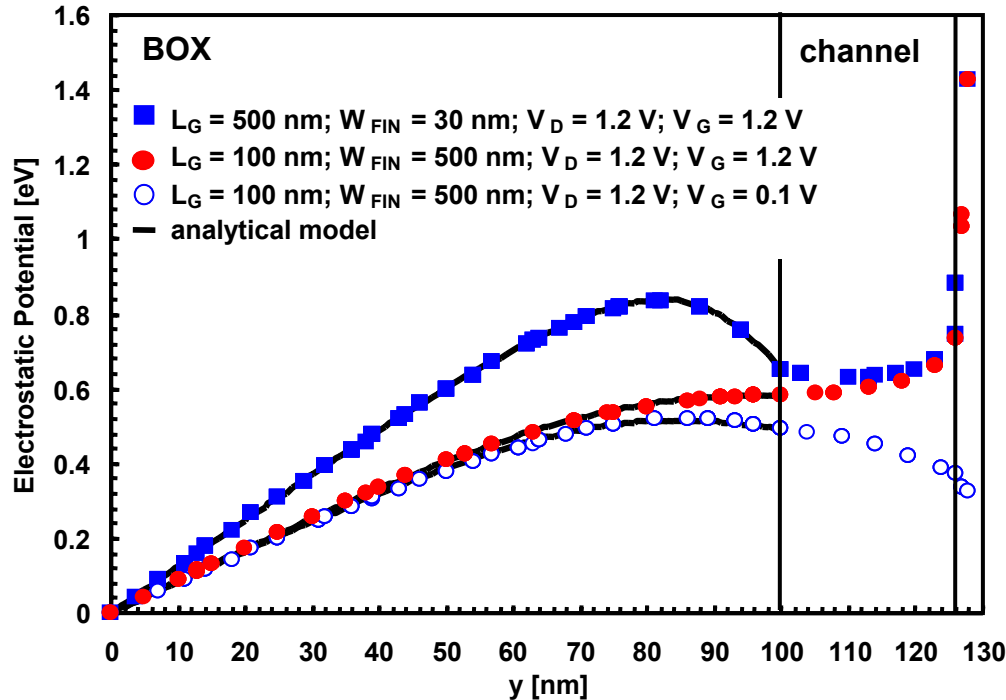
- With the analytical transformation:

$$\psi_D(x, y) = \text{Re} \left\{ \frac{V_D - V_B}{i\pi} \ln \left[ 1 + \exp \left[ \frac{\pi}{t_{BOX}} \left( (x + iy) - \frac{L}{2} \right) \right] \right] \right\} = \frac{V_D - V_B}{\pi} \arctan \left[ \frac{\sin\left(\frac{\pi}{t_{BOX}} y\right) \exp\left(\frac{\pi}{t_{BOX}} \left(x - \frac{L}{2}\right)\right)}{1 + \cos\left(\frac{\pi}{t_{BOX}} y\right) \exp\left(\frac{\pi}{t_{BOX}} \left(x - \frac{L}{2}\right)\right)} \right]$$

➔ Electrostatic potential modelling in the BOX

# 3.1 Conformal mapping in the BOX for FDSOI

➤ Comparing with numerical simulations (using ISE/Synopsis) [Ernst'07]:



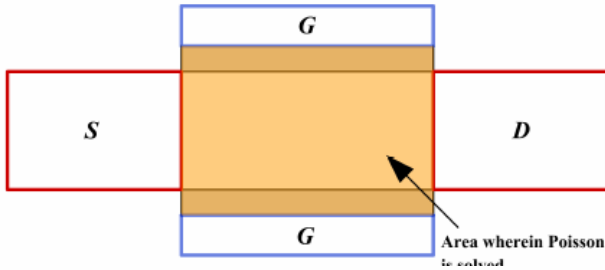
Exact modelling of the electrostatic potential

Comparison model / numerical simulations (ISE DESSIS)

[Ernst'07] T. Ernst, R. Ritzenthaler, O. Faynot, and S. Cristoloveanu, *IEEE TED*, vol. 54, no. 6, pp. 1366-1375, Jul. 2009

# 3.2 Application to Symmetrical Double-gate FETs

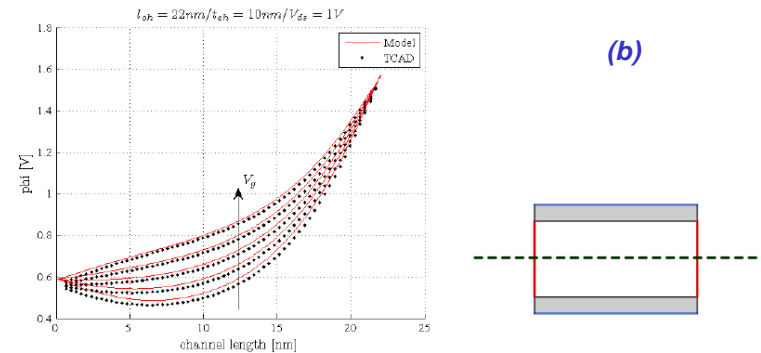
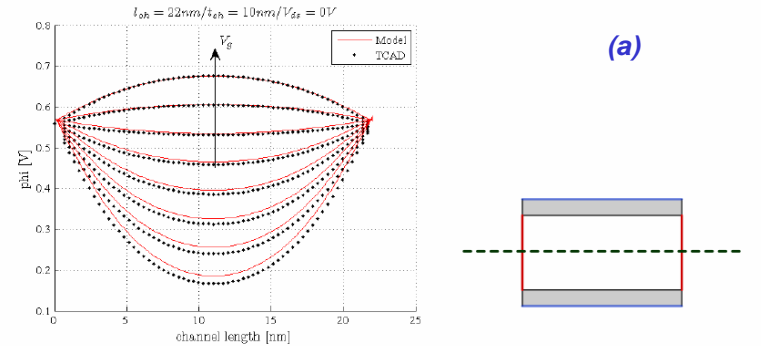
➤ In the **subthreshold regime** (resolution of 2D Laplace's equation) for **Double-gate FETs** [Børli'08] and **Schottky Barriers DGFETs** [Schwarz'09]:



$$\varphi(u, v) = \frac{1}{\pi} \int_{-\infty}^{+\infty} \frac{v}{(u - \bar{u})^2 + v^2} \varphi(\bar{u}) d\bar{u}$$

Scheme and core formula ('Poisson's integral')

- ✓ 2D closed form
- ✓ No fitting parameters
- ✓ Intrinsically compact expression
- ✓ Excellent agreement with numerical simulations



Potential in the channel obtained for a step of gate bias  $V_G$  with model (solid lines) and numerical simulations (points). Drain voltage  $V_D = 0$  V (a) and 1 V (b).  $L_G = 22$  nm,  $t_{Si} = 10$  nm.

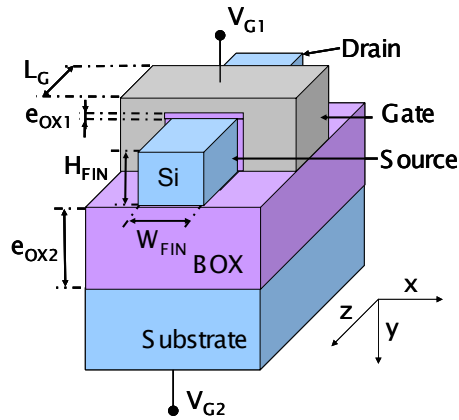
[Børli'08] H. Børli et al., IEEE TED, vol. 55, no. 10, oct. 2008.

[Schwarz'09] M. Schwarz et al., to appear in ISDRS'09 proceedings, Dec.. 2009

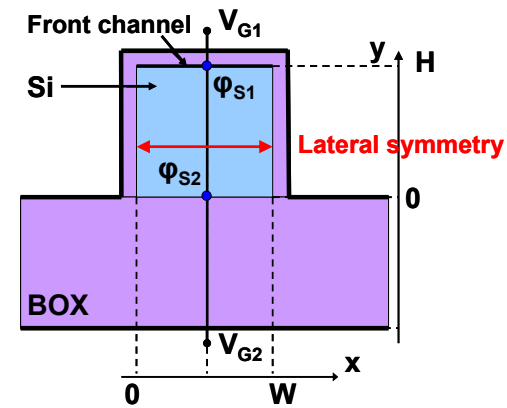
## Presentation of the COMON project

1. Introduction
2. Charge based compact models
3. Conformal mapping
4. **Fourier's series development**
  - Triple-gate FETs 2D interface coupling
  - $\Pi$ -gate FETs 2D interface coupling
5. Conclusions

# 4.1 Triple-gate FETs 2D interface coupling

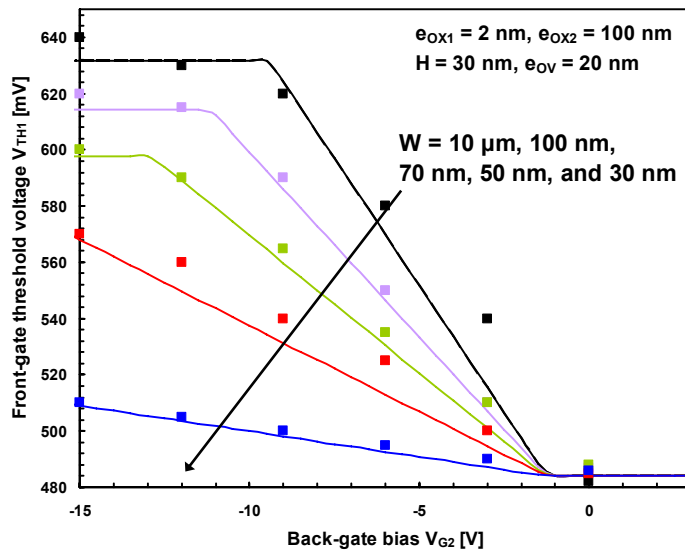


Triple-gate FET



Triple-gate FET, transversal cross-section

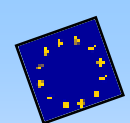
➤ Resolution of 2D Laplace's equation using series's development and Gauss's theorem at the interfaces:



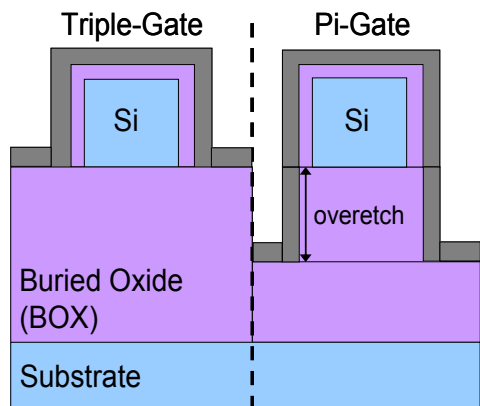
analytical (but not compact) modelling of the threshold voltage

Comparison front-gate threshold voltage  $V_{TH1}$  vs. back-gate bias  $V_{G2}$  with model (lines) and numerical simulations (squares)



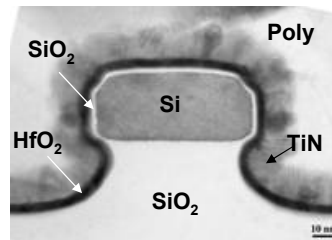


# 4.2 $\Pi$ -gate FETs 2D interface coupling

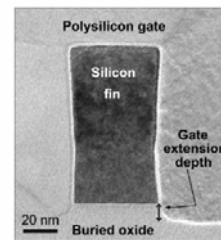


Transversal cross-section for Triple- and Pi-gate FETs

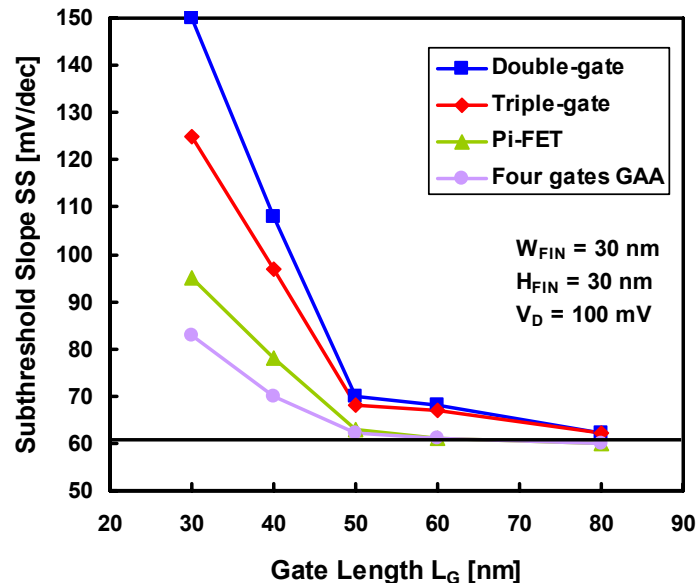
The process-induced gate overetch in the BOX is improving the device scalability



LETI [Jahan'05]



TI / Infineon [Frei'04]



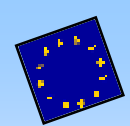
Subthreshold slope SS vs. gate length  $L_G$  for TG and Pi-FETs (from [Park'01])

[Jahan'05] C. Jahan et al., VLSI tech. dig., 2005.

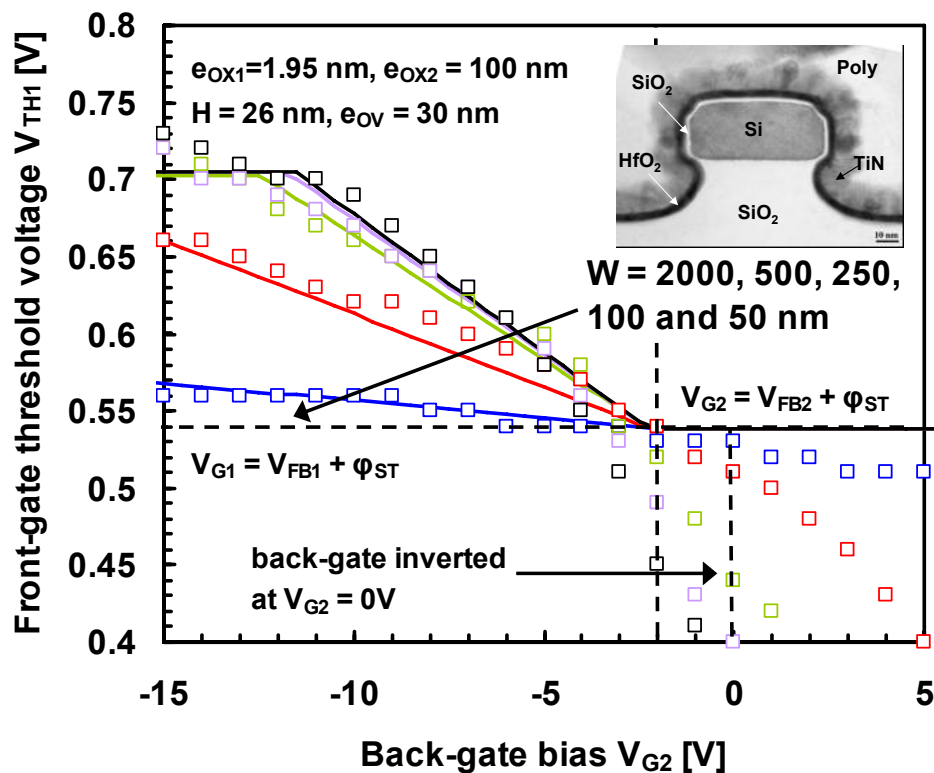
[Frei'04] J. Frei et al., IEEE Electron Device Letters, vol. 25, no. 12, pp. 813-816, 2004.

[Park'01] J.-T. Park, J.-P. Colinge, C.H. Diaz, "Pi-Gate SOI MOSFET", IEEE Electron Device Letters, vol. 22, no. 8, pp. 405-406, 2001.





# 4.2 $\Pi$ -gate FETs 2D interface coupling



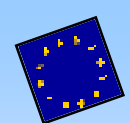
*Comparison front-gate threshold voltage  $V_{TH1}$  vs. back-gate bias  $V_{G2}$  with model (lines) and experimental measurements (squares) [Ritzenthaler'09]*

Perfect agreement analytical model/experimental measurements

[Ritzenthaler'09] R. Ritzenthaler, O. Faynot, S. Cristoloveanu, and B. Iniguez, ISDRS conference proceedings, 2009.

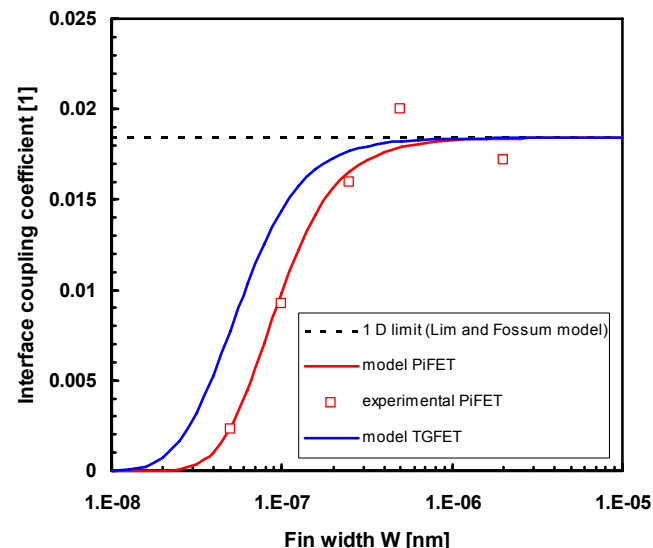




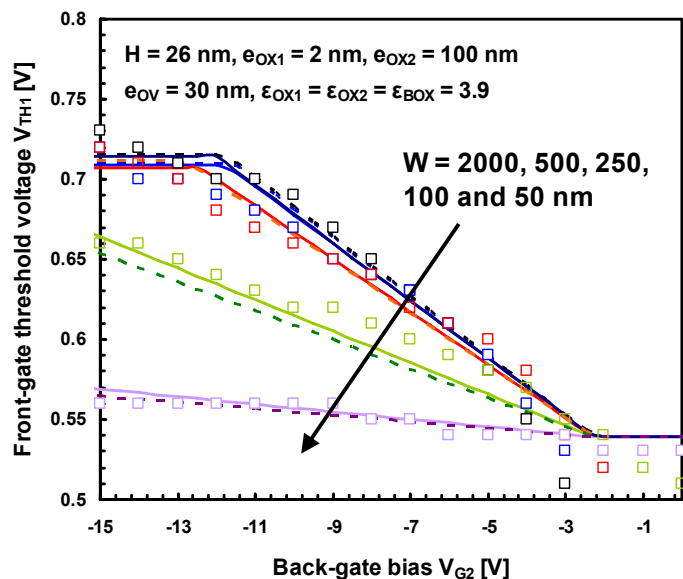


# 4.2 $\Pi$ -gate FETs 2D interface coupling

- **Coupling coeff.:** slope of  $V_{TH1}(V_{G2})$  when the back-gate is depleted.
- **Good agreement** between experimental measurements and model.
- Triple-gate FETs are slightly more sensitive to back-gate influence than Pi-gate FETs.



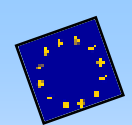
Comparison coupling coefficient vs. gate width  $W$  using model (lines) and experimental measurements (squares)



Comparison front-gate threshold voltage  $V_{TH1}$  vs. back-gate bias  $V_{G2}$  with model (lines), compact model (dashed lines) and experimental measurements (squares)

compact model of the threshold voltage taking into account the effect of the overetch

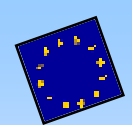




# Outline

## Presentation of the COMON project

1. Introduction
2. Charge based compact models
3. Conformal mapping
4. Others techniques
5. **Conclusions**



# 5. Conclusions

- Recent developments in **compact/analytical modeling** from **COMON** partners presented:
  - ✓ **Compact charge based models** in Multiple-Gate MOSFETs (DG MOSFETs, GAA MOSFETs, FinFETs):
    - A **core model**, developed from a unified charge control model obtained from the 1D Poisson's equation (using some approximations in the case of DG MOSFETs).
    - **2D or 3D scalable models** of the short-channel effects (threshold voltage roll-off, DIBL, subthreshold swing degradation and channel length modulation), developed by solving the 2D or 3D Poisson's equation using appropriate techniques.
  - ✓ **Conformal mapping** technique presented, with applications to the case of **fringing fields in FDSOI**, and **Schottky Barriers DGFETs**.
  - ✓ **Series's development** used to develop **compact threshold voltage models** for 2D interface coupling in **Triple-gate** and **Pi-FETs** architectures



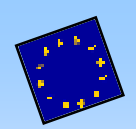
# Thank you for your attention!

Special thanks to all the **contributors**:

- ✓ **URV Tarragona** (Spain): Prof. B. Iñiguez, Dr. F. Lime, Dr. O. Moldovan, Dr. H. Abd El Hamid, Dr. B. Nae, G. Darbandy, M. Cheralathan.
- ✓ **FH Giessen** (Germany): M. Schwarz, M. Wiedemann, Prof. A. Kloes.
- ✓ **Strasbourg University** (France): M. Tang, Dr. F. Prégaldiny, Prof. C. Lallement.
- ✓ **EPFL Lausanne** (Switzerland): Dr. J.-M. Sallese

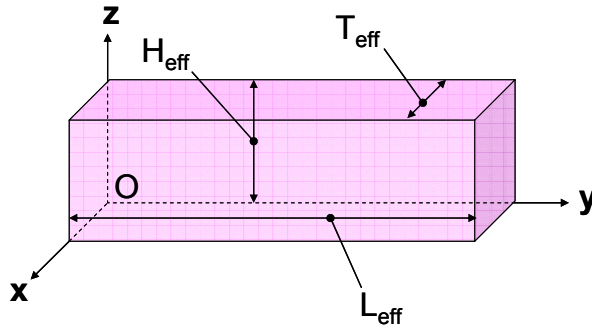
and special **acknowledgments** to:

- ✓ **LETI Grenoble** (France): Dr. O. Faynot, Dr. T. Ernst
- ✓ **Minatec Grenoble** (France): Prof. Sorin Cristoloveanu
- ✓ **Tyndall Cork** (Ireland): Prof. J.-P. Colinge



# Back-up slides

# Triple-gate FETs short channel effects



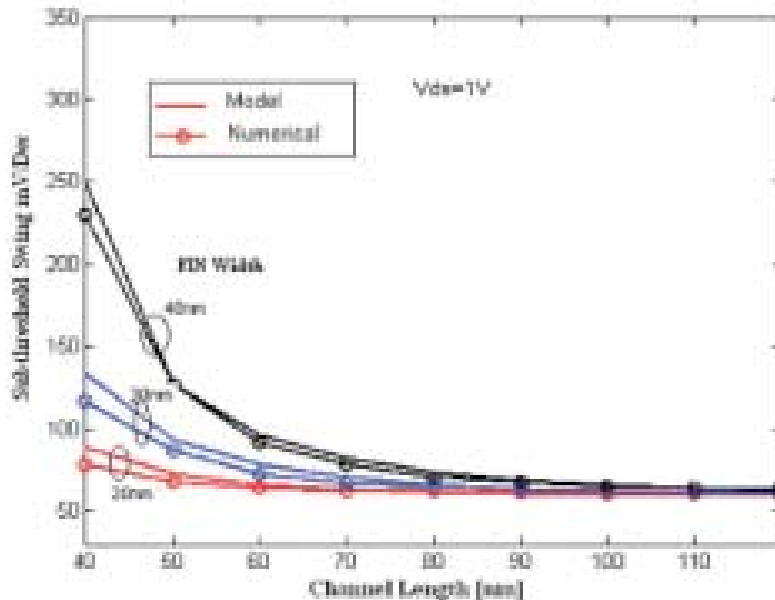
- Inclusion of SCEs [AbdElHamid'07-2]:

$$\varphi(x, y) = \varphi_1(y) + \varphi_2(x, y)$$

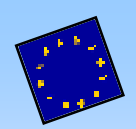
$\varphi_1(y)$  Solution of the 1D Poisson's equation

$\varphi_2(x, y)$  Solution of the remaining 3D equation

- **Conduction path approach** and **virtual cathode** position calculation.



Subthreshold slope SS vs. channel length  $L_G$ .  
Comparison between model (lines) and numerical simulations (markers)



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